

Manufacturing Costs Breakdown

10k Units

Production Volume

\$5k

An aluminum mold

\$1/Part

Material cost (PET)

\$5/Part

Labor costs & outsourcing cost

\$65k

Total production cost

\$6.5

Total Cost Per Part

<https://formlabs.com/blog/injection-molding-cost/>

Non-Manufacturing Costs Breakdown

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Employees

\$185k

Salaries

\$2/Part

Marketing / Branding

\$3/Part

Shipping & Distribution

\$235k

Total production cost

\$23.5

Total Cost Per Part

<https://formlabs.com/blog/injection-molding-cost/>